



HSS, Precision Ground Chucking Reamers
(.1725-.1995)

Size	Uncoated Part #
.1725	RR62559
.1735	RR62560
.1740	RR62561
.1745	RR62562
.1750	RR62563
.1755	RR62564
.1760	RR62565
.1765	RR62566
.1775	RR62567
.1780	RR62568
.1785	RR62569
.1790	RR62570
.1795	RR62571
.1805	RR62572
.1810	RR62573
.1815	RR62574
.1825	RR62575
.1830	RR62576
.1835	RR62577
.1840	RR62578
.1845	RR62579
.1855	RR62580
.1860	RR62581
.1870	RR62582
.1880	RR62583
.1895	RR62584
.1900	RR62585
.1905	RR62586
.1915	RR62587
.1920	RR62588
.1925	RR62589
.1930	RR62590
.1940	RR62591
.1945	RR62592
.1950	RR62593
.1955	RR62594
.1965	RR62595
.1970	RR62596
.1975	RR62597
.1980	RR62598
.1985	RR62599
.1995	RR62600

HSS, Precision Ground Chucking Reamers
(.2000-.2240)

Size	Uncoated Part #
.2000	RR62601
.2005	RR62602
.2015	RR62603
.2020	RR62604
.2025	RR62605
.2030	RR62606
.2035	RR62607
.2045	RR62608
.2050	RR62609
.2060	RR62610
.2065	RR62611
.2070	RR62612
.2075	RR62613
.2080	RR62614
.2085	RR62615
.2095	RR62616
.2100	RR62617
.2105	RR62618
.2110	RR62619
.2115	RR62620
.2120	RR62621
.2125	RR62622
.2135	RR62623
.2140	RR62624
.2145	RR62625
.2150	RR62626
.2155	RR62627
.2160	RR62628
.2170	RR62629
.2175	RR62630
.2180	RR62631
.2185	RR62632
.2190	RR62633
.2195	RR62634
.2200	RR62635
.2205	RR62636
.2215	RR62637
.2220	RR62638
.2225	RR62639
.2230	RR62640
.2235	RR62641
.2240	RR62642

HSS, Precision Ground Chucking Reamers
(.2245-.2475)

Size	Uncoated Part #
.2245	RR62643
.2250	RR62644
.2255	RR62645
.2260	RR62646
.2265	RR62647
.2270	RR62648
.2275	RR62649
.2285	RR62650
.2290	RR62651
.2295	RR62652
.2300	RR62653
.2305	RR62654
.2310	RR62655
.2315	RR62656
.2320	RR62657
.2325	RR62658
.2330	RR62659
.2335	RR62660
.2345	RR62661
.2350	RR62662
.2355	RR62663
.2360	RR62664
.2365	RR62665
.2370	RR62666
.2375	RR62667
.2385	RR62668
.2390	RR62669
.2395	RR62670
.2400	RR62671
.2405	RR62672
.2410	RR62673
.2415	RR62674
.2425	RR62675
.2430	RR62676
.2435	RR62677
.2440	RR62678
.2445	RR62679
.2450	RR62680
.2455	RR62681
.2465	RR62682
.2470	RR62683
.2475	RR62684

HSS Chucking Reamers

Through 1/2" ϕ +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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Speeds, feeds & tech info pages 497-498.

